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Essential Parts
torques. Main
Bearing bolt
torque. Step 1 =
67 Nm, 50 lb.ft.
Step 2 = + 90
degrees.
connecting Rod
bolts. Step 1 =
29 Nm, 22 lb.ft.
Step 2 = + 90
degrees $\hat{\pm}$ 5
degrees.
Cylinder Head

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6D15, 6D16
workshop manual,
specs
ENGINE MAIN
PARTS -
REASSEMBLY
Flywheel, Timing
Gear, Camshaft
To reassembly,
follows the

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disassembly

sequence in
reverse. 2.1

Installing the
front plate

Completely
scrape off any
remaining gasket
from the

cylinder block
and the front
plate. Install
the front plate
onto the

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cylinder block.

Tighten the four
retaining bolts.

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On 6D15 and
6D15-T engine, a
valve recess is
provided at the
cylinder top to
ensure clearance
between piston
and exhaust

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valve. (2) Valve
mechanism (a)

Both the intake
and exhaust
valves are made
of surface-
treated heat-
resistant steel.
The valve seat
angle is 45° for
both valves.

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y10054. gearbox
rtlo14718b 18
speed, 5.142
ratio diff,
removable
pinion, 18 bolt.
axle spline 18,
axle dia 60mm,
axle length
940mm. twin
steer 8x4.

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Dismantlers
parts wrecking
and ...

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mitsubishi 6d15
accessible here
are namely
rocker arm,
camshaft
follower, rod
bearing,
radiator, and
many more,

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letting you
access all types
of parts. The
engine

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are all
certified by
ISO, SGS, CE,
IAF to ensure
optimum quality.

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